

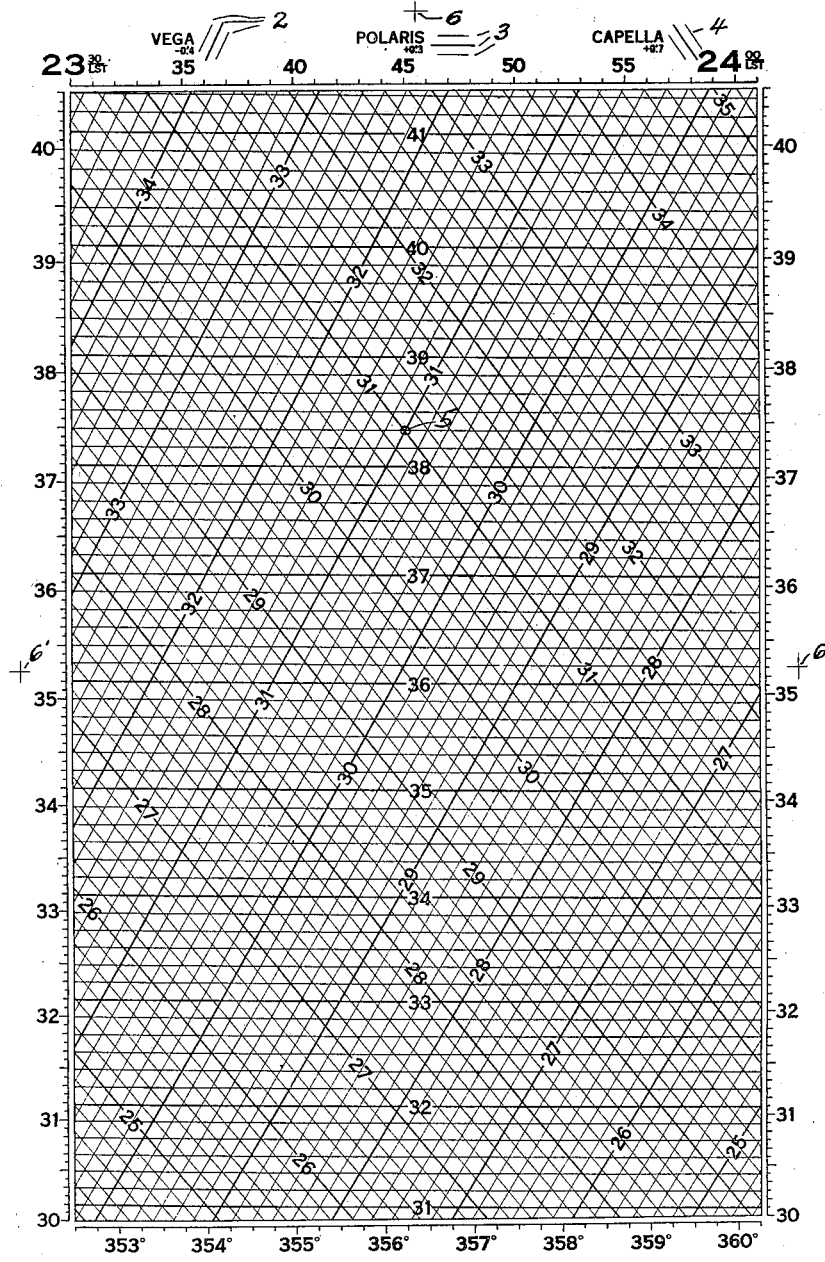
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P. V. H. WEEMS

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CHART AND METHOD OF CONSTRUCTION THEREOF

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INVENTOR
P. V. H. WEEMS

BY
Ramon H. Davis
ATTORNEY